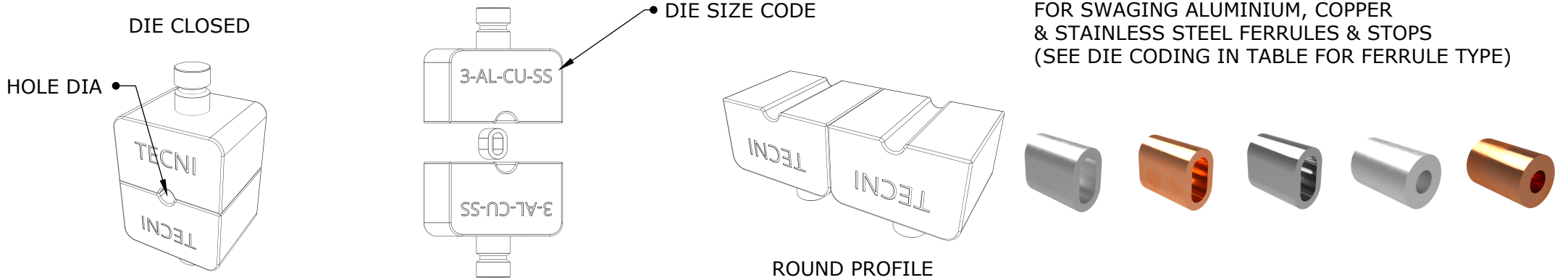


TECNI YCP-120C ROUND SWAGING DIE DATA SHEET



FOR SWAGING ALUMINIUM, COPPER
& STAINLESS STEEL FERRULES & STOPS
(SEE DIE CODING IN TABLE FOR FERRULE TYPE)

| PARTCODE | DIE SIZE CODE | HOLE DIA | CABLE DIA 7x7 OR 7x19 WIRE CORE USING AL OR CU FERRULES | CABLE DIA 6x7 OR 6x19 FIBRE CORE USING AL OR CU FERRULES | CABLE DIA 7x7 OR 7x19 WIRE CORE STAINLESS USING SS FERRULES | CABLE DIA 7x7 OR 7x19 WIRE CORE USING AL OR CU STOPS |
|-------------|------------------------|----------|---|--|---|--|
| 101.120.010 | 1-SS | 3.6mm | N/A | N/A | 0.8mm, (1/32"), 1mm | N/A |
| 101.120.015 | 1.5-AL-CU-SS & 2-AL-CU | 4mm | 1.2mm, 1.25mm, 1.5mm, (1/16"), 1.8mm | 1.5mm, 1/16", | 1.2mm, 1.25mm, 1.5mm, (1/16") | 1.5mm, (1/16"), 1.8mm, 2mm |
| 101.240.025 | 2-SS & 2.5-AL-CU-SS | 5mm | 2mm, 2.38mm (3/32") | 2.5mm | 1.8mm, 2mm, 2.38mm (3/32"), 2.5mm | N/A |
| 101.240.030 | 3-AL-CU-SS | 6mm | 2.5mm | 3mm | 3mm, 3.2mm (1/8") | 2.5mm, 3mm, 3.2mm (1/8") |
| 101.240.035 | 3.5-AL-CU | 7mm | 3mm, 3.2mm (1/8") | 3.5mm | N/A | N/A |
| 101.240.040 | 4-AL-CU-SS | 8mm | 3.5mm | 4mm, (5/32") | 4mm, (5/32") | 4mm, (5/32") |
| 101.240.045 | 4.5-AL-CU | 9mm | 4mm, (5/32") | 4.5mm | N/A | N/A |
| 101.240.050 | 5-AL-CU | 10mm | 4.8mm (3/16") | 5mm | N/A | 4.5mm, 4.8mm (3/16"), 5mm |
| 101.240.060 | 6-AL-CU | 12mm | 5mm | 5.6mm (7/32"), 6mm | N/A | 6mm |